



Comfort of the feet begins inside

Consumers regard inside leather often only as an embellishment and do not pay any extra-attention to it. It is simply seen as a lining fabric.

But inside leather is really close to the feet and right next to the skin. It has to deal with everything: foot moisture, foot heat, with a need for air, etc. And because it is exposed to the heaviest chemical and mechanical processes not every leather is suitable for inside leather.

Many people are sensitive to chrome-tanned leather, and that is why Minke only offers natural tanned inside leather:

- **Punch**
- **Punchetta**
- **Swebb-Skin**
- **Axis**
- **Cangoo-Provence**

This leather has enormous advantages:

- **a higher water vapor absorption**
- **a higher water vapor storage capacity**
- **better thermal conductivity**

This means: cool feet in the summer and warm feet in winter – not vice versa as in chrome-tanned leather.

Inside leather



Warranty:

1. All Minke-leathers fully meet the strict PCP-enforcement of the Federal Republic of Germany.
2. In addition to that, no AZO-dyestuffs are used, whose production and sale are prohibited in the Federal Republic of Germany according to the second enforcement concerning the change of the implements-enforcement from July, 15th 1994.

PUNCH and PUNCHETTA as well as PUNCH and PUNCHETTA FRESCO

- produced according to the old, traditional tanning process with natural substances
- meets the EC guidelines 93/42/EWG of the medical products appendix 1
- anti-bacterial, resistant to mycosis
- equipped with sanitized[®], against bacteria and fungus
- kind to skin
- ageing resistant
- respiratory active

- a high suction capacity, i.e. fast water vapor and foot moisture absorption
- enormous wearing comfort and a comfortable shoe climate in every season
- free of heavy metals
- fully meets the strict PCP-enforcement of the Federal Republic of Germany
- perfectly suitable for providing diabetes (just as for Ulcer-patients) because it is persistently soft and shape stable

B 2



PUNCH

PUNCH "raster"

PUNCH "fleur"



PUNCHETTA

PUNCHETTA "raster"

PUNCH



Punch is an inside leather for highest demands which offers numerous advantages.

PUNCHETTA



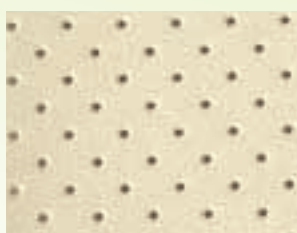
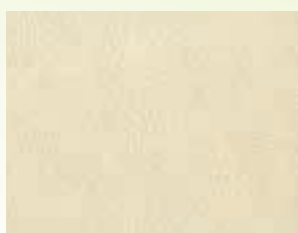
Inside leather for many purposes. Punchetta is extremely soft and touchy, having a good firmness at the same time. Because of a special tanning and the equipment with SANTIZED, PUNCHETTA is sweat resistant to a large extent.

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 2 m ²
Thickness	ca. 1.0 mm and 1.5 mm
Imperforated	Art.No. 0328.10
1,0 mm, perforation "raster"	Art.No. 0328.00
1,5 mm, perforation "raster"	Art.No. 0328.01
1,0 mm, perforation "fleur"	Art.No. 0328.05

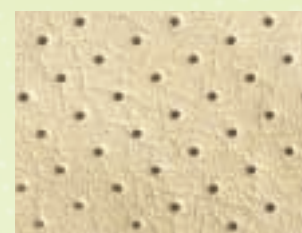
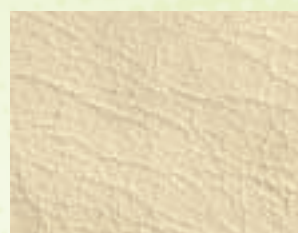
CE pollution tested according to the examination criteria catalogue of the SG.

Colors	natural
Size of skin	ca. 2 m ²
Thickness	ca. 1 mm
Imperforated	Art.No. 0328.50
perforation "raster"	Art.No. 0328.52



PUNCH-FRESCO

PUNCH-FRESCO "raster"



PUNCHETTA-FRESCO

PUNCHETTA-FRESCO "raster"

**PUNCH
FRESCO**



**PUNCHETTA
FRESCO**



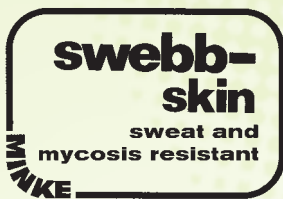
Orthopedic shoes and replacements which are worn constantly are not known for the best odor – here PUNCH and PUNCHETTA Fresco offer a solution: both leathers were added odors during the tanning process which are responsible for a persistent fresh odor. Available in the fragrances "citrus" and "lavender".

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 2 m ²
Thickness	ca. 1.0 mm
PUNCH-FRESCO lavender	Art.No. 0328.30
PUNCH-FRESCO Citrus	Art.No. 0328.31
PUNCH-FRESCO "raster" lavender	Art.No. 0328.20
PUNCH-FRESCO "raster" Citrus	Art.No. 0328.21

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 2 m ²
Thickness	ca. 1.0 mm
PUNCHETTA-FRESCO lavender	Art.No. 0328.60
PUNCHETTA-FRESCO Citrus	Art.No. 0328.61
PUNCHETTA-FRESCO "raster" lavender	Art.No. 0328.70
PUNCHETTA-FRESCO "raster" Citrus	Art.No. 0328.71



Swebb-Skin

Being sweat and mycosis resistant, this special leather protects the inner part of the shoe successfully against the permanent and corroding damage of foot sweat. That is why this leather is suitable for, padding of stumps, covering of inlays and beddings, padding of sustentacular elements and the clothing of inner sides.

- sweat resistant
- resistant to mycosis
- respiratory active
- washable with soapsuds



CE pollution tested according to the examination criteria catalogue of the SG.

Colors	natural
Size of skin	ca. 2 m ²
Thickness	ca. 1 mm
Art.No. 0340.00	



Cangoo Bio-Walk Provence

The combination of leather and odor!
Shoes in particular are not known for the best odor – at least orthopedic shoes because they are worn constantly. We solved this problem completely.
Cangoo Bio-Walk Provence

- has the fresh odor from lavender fields of the Provence (a part of France)
- is anti-bacterial
- is, because of Cangoo, the strongest leather of the world – it has a very high durability

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 5–7 qfs
Thickness	ca. 0.6–0.7 mm
Imperforated, natural	Art.No. 0329.05
Imperforated, anthracite	Art.No. 0329.05
Perforation "fleur", natural	Art.No. 0329.10



AXIS

Completely natural deerskin without heavy metal tanning. Because of its extraordinary softness and the tanning, which is free of heavy metals, AXIS is especially suitable for shoes of persons suffering from an allergy or from diabetes.

- high suction capacity
- glove-like soft
- washable
- can be used as bedding leather or as forepart pad for amputations as well as for shoe lining

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 12–14 qfs
Thickness	ca. 0.9–1.2 mm
	Art.No. 0322.00



DACCA

Its special tanning, equipment and the high physical values are the reason for the popularity of this goatskin inside leather in the orthopedic trade.

- anti-bacterial
- odor protecting against foot sweat
- hindering fungus
- protected against mildew and rotteness
- durably flexible, kind to the skin



CARONANI[®] DACCA

Leather with which your customers are able to equip the inner side of their shoes to their liking. In addition to that it offers you, of course, all the characteristics of DACCA goatskin inside leather.

CE pollution tested according to the examination criteria catalogue of the SG.

Size of skin	ca. 5-7 qfs
Thickness	ca. 0.8-0.9 mm
Imperforated	Art.No. 0325.00
Perforation "fleur"	Art.No. 0325.05



Motive *orchidée* motive-print black



Motive *orchidée* motive-print brown



Motive *heraldic* motive-print anthracite



Motive kolibri *kolibri* motive-print anthracite



B 7



Motive *pinocchio* motive-print red



Motive *pinocchio* motive-print blue



Motive *pinocchio* motive print graphite

CE pollution tested according to the examination criteria catalogue of the SG.

"orchidée"	Art.No. 0325.10
"heraldic"	Art.No. 0325.30
"kolibri"	Art.No. 0325.15



CE pollution tested according to the examination criteria catalogue of the SG.

"pinocchio"	Art.No. 0325.20
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